







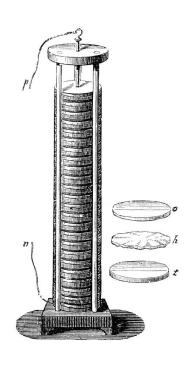
Energy Storage Technology Trends – Implications for Mission Critical Infrastructure

Jack Pouchet
VP Sales
Natron Energy



Volta – 220 Years Later

- Data Center energy consumption driving / forcing new power systems
- Regional / Local energy production: all about renewables
- Regional / Local energy production: all about renewables
- The more things change....
- Grid Energy Storage full of exciting announcements



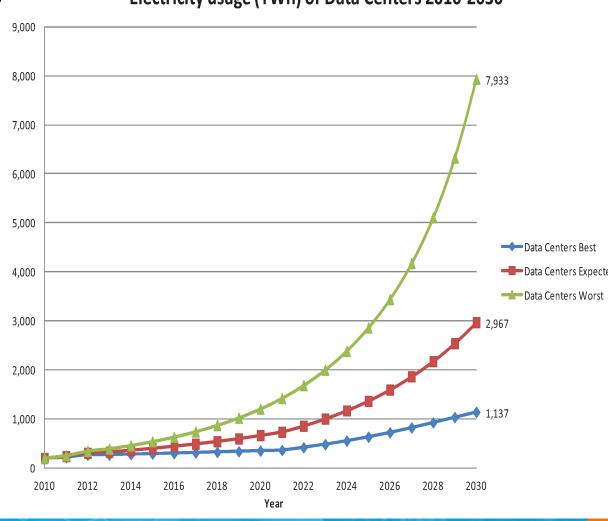
Data Center Electrical Energy Consumption – There is an Upper Limit

Electricity usage (TWh) of Data Centers 2010-2030

- 416 Terra Watts¹
 - 3% Global Electrical Generation
- Cloud Computing alone uses more electricity than all of Japan
- 277 Terra Watts (estimate)²
 - Data Communications, Networks, Subsea Cables, Wireless
- Edge? Double Counting?
- HyperScale Data Centers exceed 500³



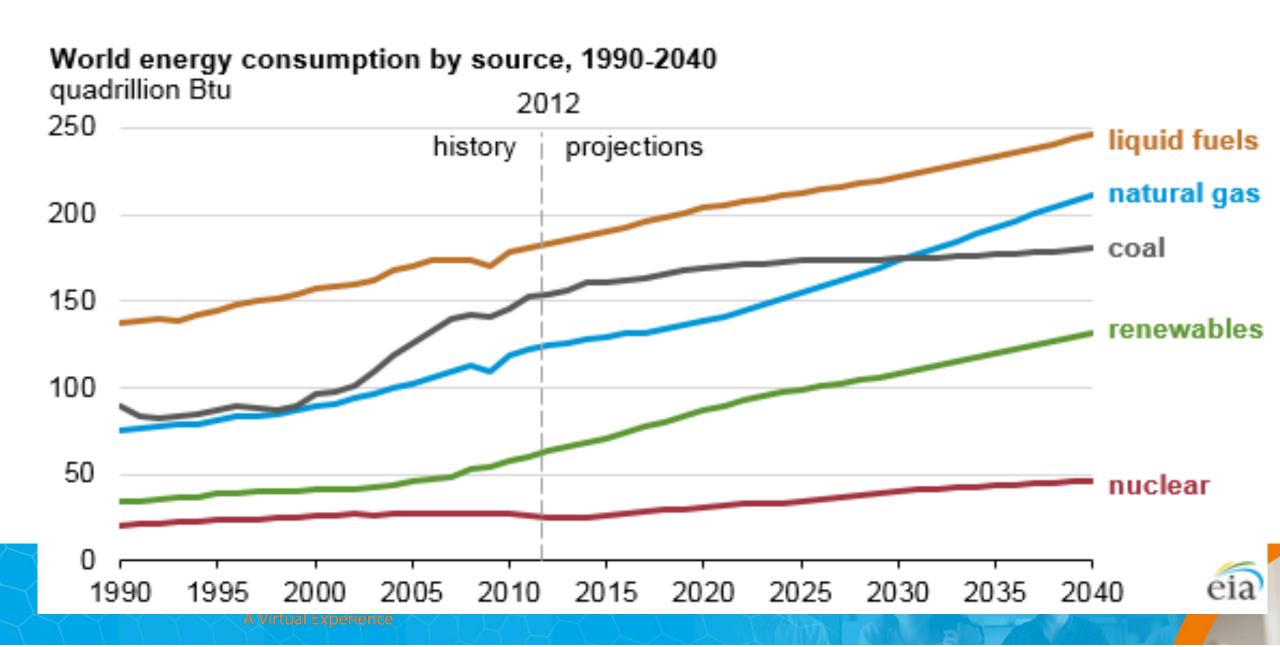
² https://www.hindawi.com/journals/jcnc/2013/897029/



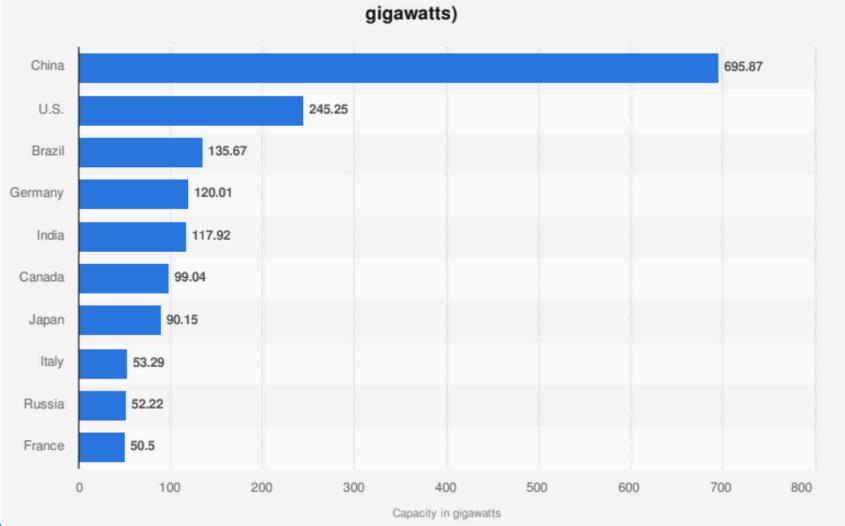


³ https://www.srgresearch.com/articles/hyperscale-data-center-count-passed-500-milestone-q3

Energy Use – All Types, Applications



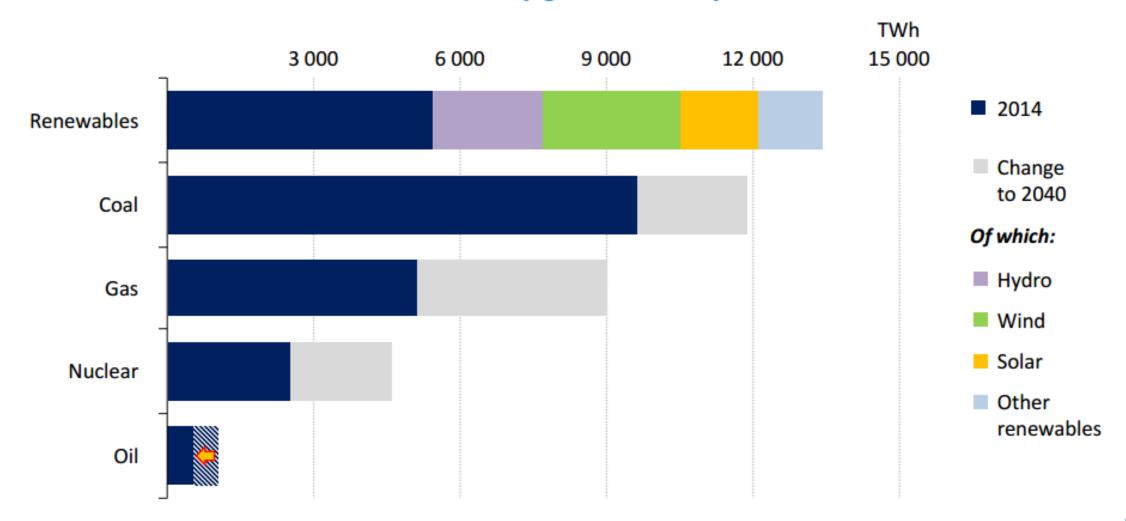
Exponential Growth of Renewables — Not Likely Leading countries in installed renewable energy capacity worldwide in 2018 (in





Electricity – Best Chance at a Green Future

Global electricity generation by source



Driven by continued policy support, renewables account for half of additional global generation, overtaking coal around 2030 to become the largest power source

Grid Stability / Availability Require Storage

Electrical energy storage systems

Mechanical Pumped hydro - PHS

Compressed air - CAES

Flywheel - FES

Electrochemical

Secondary batteries Lead acid / NiCd / NiMh / Li / NaS

> Flow batteries Redox flow / Hybrid flow

Chemical

Hydrogen Electrolyser / Fuel cell / SNG

Electrical

Double-layer Capacitor - DLC

Superconducting magnetic coil - SMES

Thermal

Sensible heat storage Molten salt / A-CAES

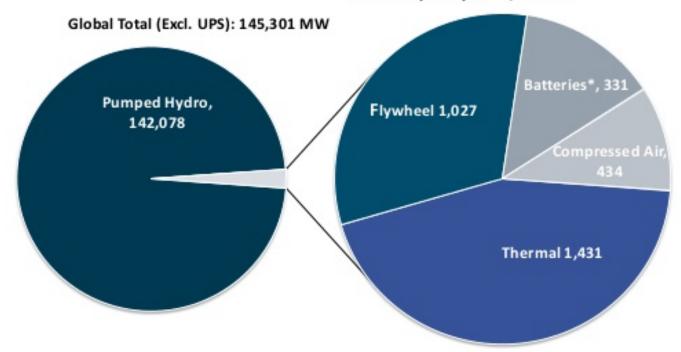


Hydro Rules!

Projects: 145 GW installed - 50 Technologies Represented

Estimated Global Installed Capacity of Energy Storage (MW)
Represents approximately 2.7% of Global Installed Electric Capacity¹





Source: Based on DOE Global Energy Storage Database (http://www.energystorageexchange.org) Est are current as of January 2014

Based on EIA 2010 Total Electricity Installed Capacity Data (http://www.eia.gov/cfapps/ipdbproject/IEDIndex3.cfm?6d=2&pid=2&aid=7)
* Batteries include Flow, Lithium Ion, Sodium Sulfur, Nickel Cadmium, Lead Acid, and Ultra Batteries

© 2014 California Energy Storage Alliance

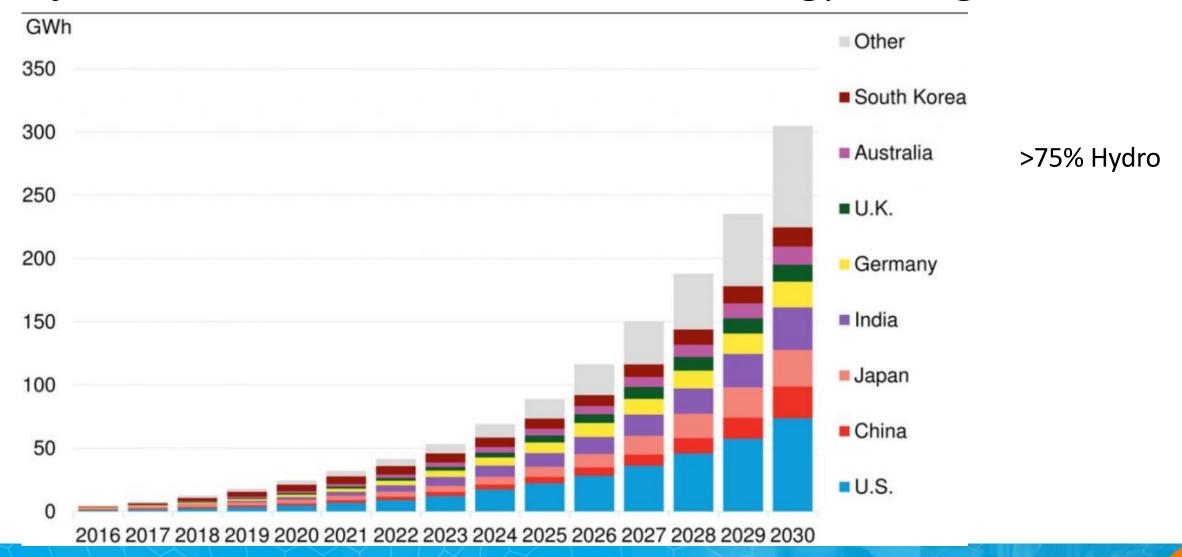


Note:

Excludes UPS / Data Centers 3-Phase / MW sites 1.1 – 1.3 Capacity Batteries (Lead) Generators (Diesel)



Projected Growth of Global Electrical Energy Storage



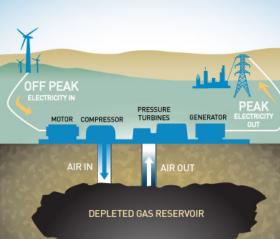


New Systems / Technologies Emerging

- Internal, On-site, Near-site, Grid
- Old, New, Emerging Platforms
 - Batteries
 - Flywheels / Capacitors
 - Pumped Hydro/ Compressed Gas
 - Thermal
 - Gravity
- Power, Energy, Volume, Acceleration
 - All Now
 - Some for a While
 - Months / Years
 - Opps, more than you imagined before you knew it







Compressed Air Energy Storage



Batteries: Still the Most Practical





Introduction to Natron Energy

Company:

- Founded in 2012 as a Stanford spin out.
- > \$70 M raised to date, from investors including ABB, Chevron, Khosla Ventures, and Prelude Ventures.
- Won two ARPA-E grants totaling \$4.6M (3% acceptance rate).
- 50+ employees based in Santa Clara, CA.

• Product:

- High power, long life, safe, rack mounted battery packs.
- New cell chemistry: Prussian blue electrodes / sodium-ion electrolyte.

• Status:

- Customer validation in Data Center markets complete, transitioning to co
- UL Certification to UL9540A (Nonflammable, no thermal runaway) NFPA8
- UL1973 Listed battery
- January 2020 pre-production,
- Shipping UL Listed units now
- Software Defined Power Platform shipping now
- Large Battery Cabinet (300kW) POC Q3 2021



NOTICE OF COMPLETION
AND
AUTHORIZATION TO APPLY THE UL MARK



2020-07-31

Mr. Vinay Panchal Natron Energy, Inc. 3542 Bassett Street Santa Clara, CA, 95054, US

Our Reference: File MH63828, Vol 1

Order: 12927524 Project: 4789070555

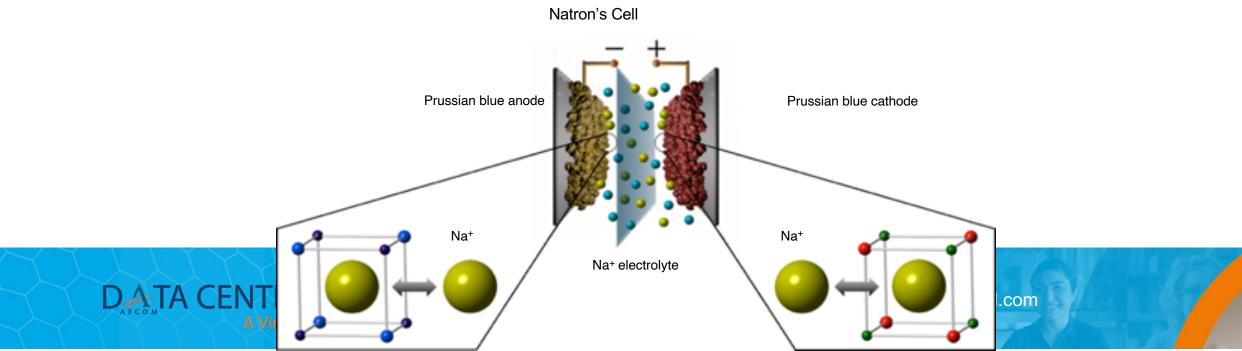
Project Scope: UL 1973 Listing Evaluation of Sodium-ion Battery System, Model Blue Tray 4000,

rated 58 V, 4.6 Ah



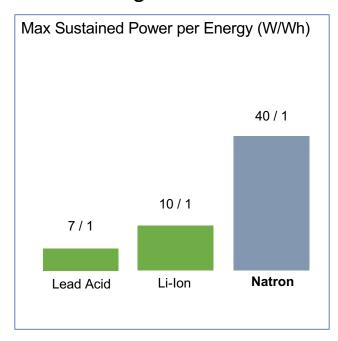
Unique Prussian Blue Battery Cell

- Prussian blue pigment electrodes store sodium ions.
- Zero-strain charge storage for 10x faster cycling and longer life.
- Extremely low internal impedance.
- No Rare Earth metals or giant holes in the ground.
- Drop-in to existing pigment plants and Li-ion manufacturing lines.

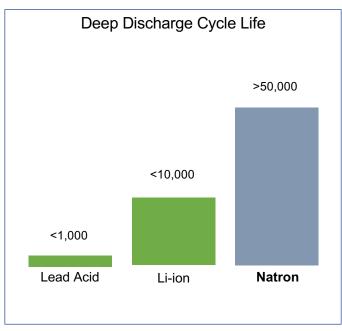


A High Power, Long Life, Safe Battery

High Power



Long Life

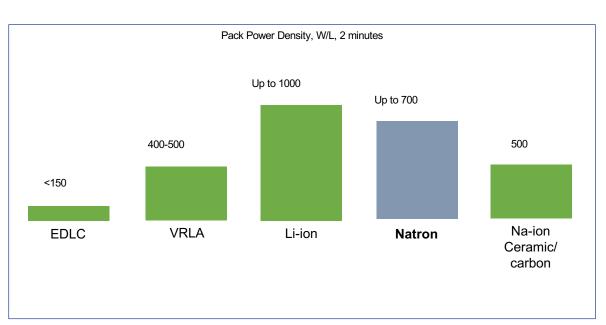


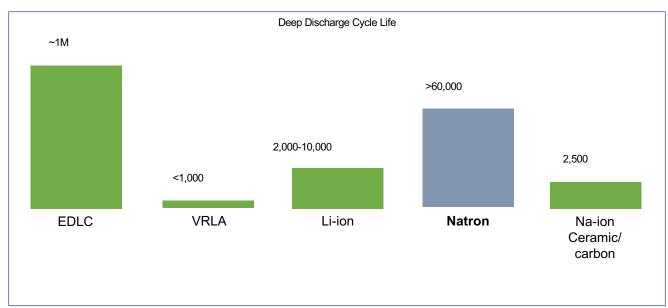
Safe and Fault Tolerant

No Fire or Explosion During			
Heating	✓	×	√
Overcharge	×	×	✓
Short Circuit	×	×	✓
Nail Penetration	✓	✓	√
Lead Acid Lillon Hatron			

Battery Power / Life Cycle

Pack Power Density Cycle Life





Prussian Blue sodium-ion delivers more instantaneous to 5-minute power per Unit volume at significantly lower cost than ultracaps, better TCO than Li-ion

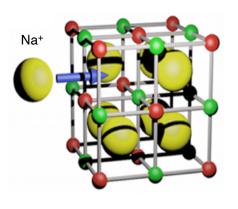
Note: Diesel = 300W/L unlimited discharge period



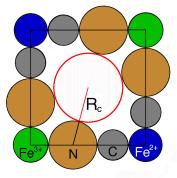


Na-ion / Li-ion Comparison

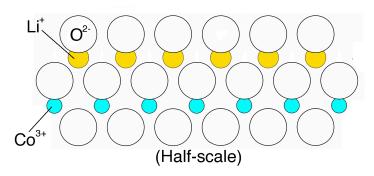
Prussian blues: storage sites are larger than sodium ions.



Prussian Blue



Lithium Cobalt Oxide



Prussian Blue

Channel radius: $R_c = 1.6 \text{ Å}$

Larger than Na+ = 1.12 Å

LiCoO₂:

Channel radius: $R_c = 0.43 \text{ Å}$

Smaller than Li+ = 0.6-0.7 Å

Mission Critical Power article – *Is Battery Technology on the Verge of a Blue Period?* https://issuu.com/energymagazines/docs/mcp_june_2019_digital_issue/36

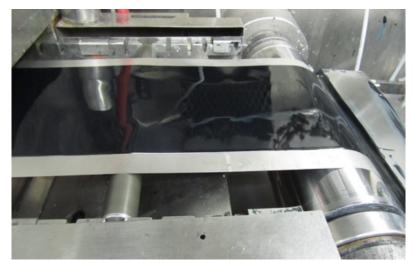
Na-ion ½ internal resistance of any Lithium chemistry



Industry Standard Manufacturing

- Prussian blue batteries can be manufactured in any Li-ion plant using standard equipment.
- Electrodes: slurry coating and drying, calendering, slitting/punching.
- Pouch cell assembly: stacking, welding, electrolyte fill, sealing.
- Natron is currently scaling production through existing manufacturers.

Slurry Electrode Coating



Calendering



Cell Stacking



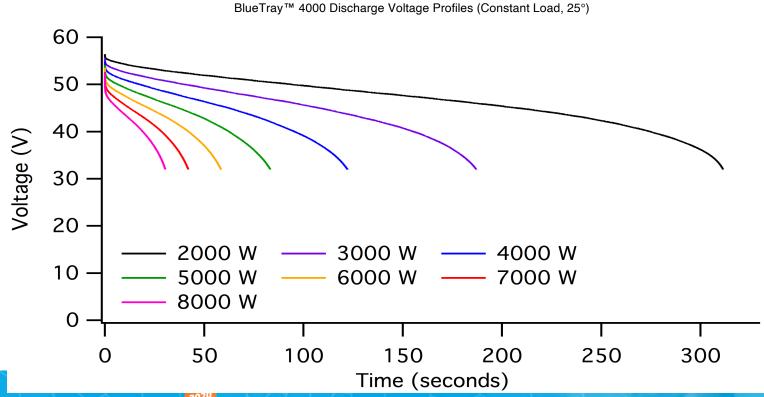
Pouch Cell





Unusual Performance

- Natron's battery has half the internal resistance per energy of lead acid.
- This allows a much higher fraction of total energy to be delivered during rapid discharge.
- 70% of rated energy is delivered during 2 minute discharge at 4kW.
- 33% of rated energy is delivered during 30 second discharge at 8kW.





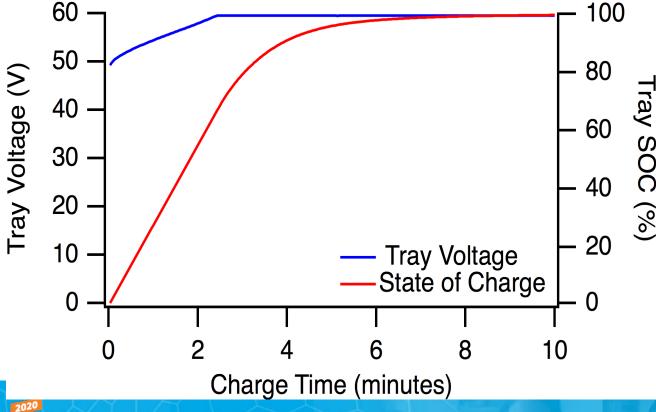
Incredible Availability & Efficiency

- Natron's tray has unique charge acceptance ability: 0-99% SOC in 8 minutes.
 - 0-70% SOC during 16C recharge lasting 2.5 minutes.
 - 70-99% SOC during constant voltage hold lasting 6 minutes.

BlueTray 4000 Charge Voltage Profile (16C CC-CV)

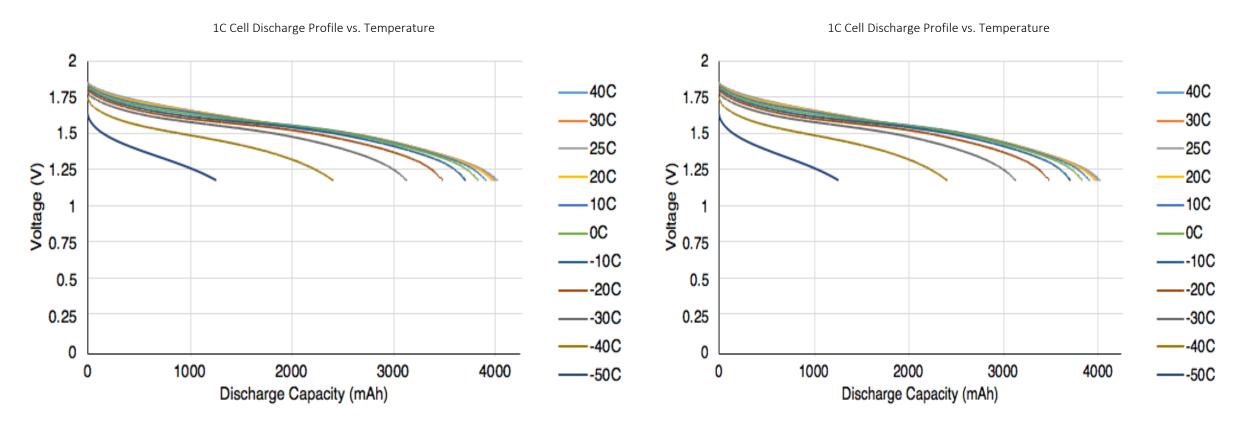
blue rray 4000 charge voltage Frome (100 cc-cv)

96 - 98% round-trip efficiency



Wide Operating Range

- 96% of cell energy available during 1C discharge at 0° C.
- 76% of cell energy available at -30° C.





Opportunities

OCP R 3.0 – migrating to 48V DC

Legacy Telecom

Edge

Software Defined Power

Traditional Bridging with new redundancy architectures

Grid Services – behind the meter peak shaving

Grid Service – revenue based: frequency, voltage, DR, etc









ABB Edge Cabinet + Natron Batteries

Distributed Data Center Power Solution



Increased Power Density

Power Density Improvements at the Cabinet

up to $48 \, \text{KW}$ per Cabinet

Pay-As-You-Grow Cabinet Power Increased White Space Utilization

up to 30%+

Reduced Capital Cost

Eliminates Traditional Power Room Minimizes Battery Cost Reduces Infrastructure Costs

up to **25%**

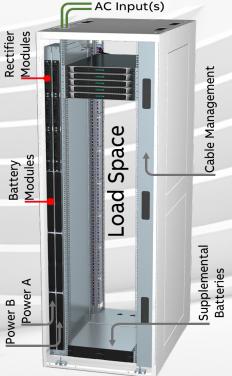
Reduced Operating Cost

Efficiency Maximized
Losses Minimized
Reduced Utility Cost (energy savings)
Minimal Maintenance Costs



3 Phase AC input

No phase balancing required
Twist and Lock connection





Hi Capacity Casters and leveling feet



Easy Installation

Rapid Installation and Turn Up Simplify Upgrades and Expansions Twist and Lock AC Connection



Plug and Play Modules

Rectifiers, Batteries and Controllers Hot Swappable, Plug and Play



Easy Maintenance

Modules Self Identify with problems Hot Swap, Plug and Play replacement



Improved Reliability

Dual System (N + N) Redundancy
Flexible Redundancy levels
Improved Availability / Reliability
Fault Domain Minimized to Single Cabinet



Energy Storage Design Considerations

- Battery is no longer the weakest link
- Ensure Rectifier, Inverter, Wire, Breakers fit power profile
- Think Power over time not total available Energy
- Core battery module nonflammable, no thermal runaway
- Internal N+1 redundancy at reduced run time
- Lead is NOT Dead!
- Lithium is here to stay, EVs anyway
- Diesel, still your best friend for hours to days of operation





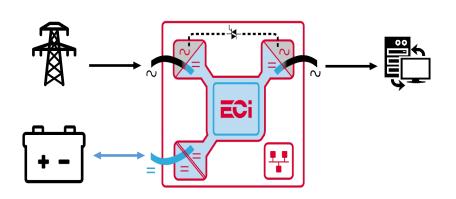




- Enabling Software Defined Power
- Localized energy storage, peak power capping / augmenting
- Extending life of current UPS / power infrastructure



4 – 20 kW power block



MW+ multi-mode Power / Energy system

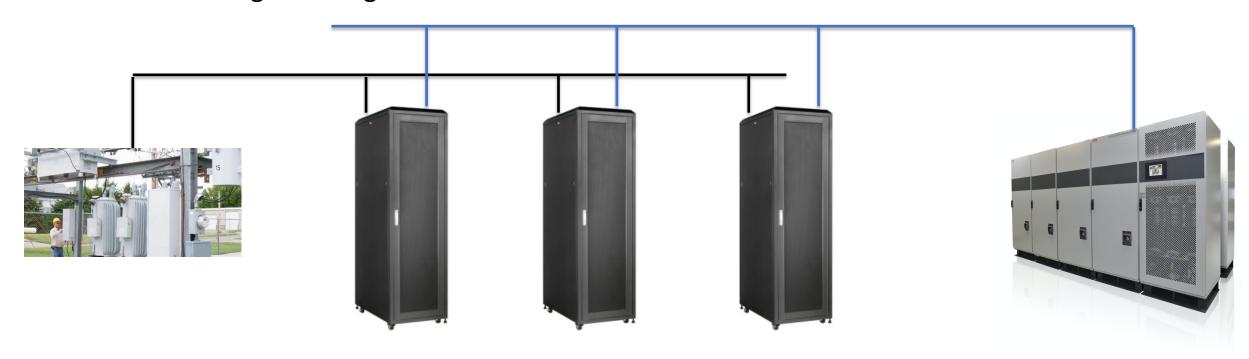


10 – 80 kW power rack

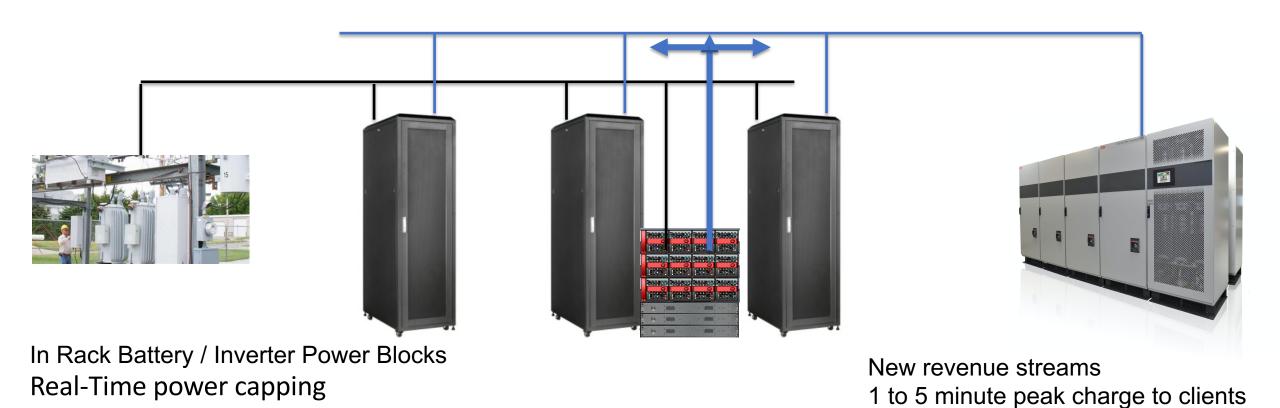


Managing Peak Loads

1 MW UPS = 100 10kW cabinets Real World = 125, 150? Cabinets Peak Demand Charges – not good!



Expand Capacity & Eliminate Peaks



Add capacity on the fly

OPEX improvements

SDP Data Center Deployment Options



- VPS ICE can reside on a server anywhere within the DC if it is on the same network VLAN where all the ICE Compatible HW are connected, ideally on a redundant power and network rack in the IT Room or Network Room. The ICE Console can be monitored through the NOC.
- ICE Compatible HW can be placed in the customer racks, on the walls next to PDUs, RPPs, CRACs
- Natron Energy sodium-ion batteries enable energy storage / management on the data center floor
- UL9540A nonflammable, no thermal runaway
- NFPA 855 compliant
- >50,000 cycles

Diagram property of Virtual Power Systems, see http://www.virtualpowersystems.com for more information



OCP Data Center Deployment



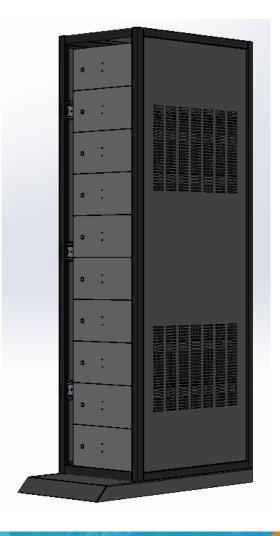
- Recently deployed at H5 Data Centers Phoenix campus
- Forced Physics DCT high-density innovative cooling IT stack
- Backup power via Natron Energy 1U batteries





New Battery Plant Configurations

- High Peak Power capacity eliminates need for N+1 (N+ many)
- 52U standard IT cabinet form factor 1000mm deep
- Higher power cabinets enable 1,600 kVA and 2 MVA UPS power blocks
 - Fewer strings
 - Higher per cabinet standard power
 - Significantly higher Peak Power capacity
- 300kW per cabinet 'nominal', 3-minute discharge EOL rating
- 400kW+ peak, 90-second discharge EOL rating
- 4 cabinets to make 1,200 kW power block
- Fail One 3 remaining cabinets make 1,200kW @ 90-seconds





Won't Dig or Build Our Way to 1,000 TWh with Lithium Alone





Greenpeace doesn't like Tar Sands just wait until they focus-in on Lithium and Rare Earth Metal extraction and processing

Chemistry World article: A Battery worth its Salt - https://www.chemistryworld.com/features/a-battery-



Next Steps

- Come visit Now Virtually or when you are in the Bay Area post COVID-19
- Shipping UL Listed1U batteries today
- Shipping Software Defined Power systems with VPS and CE+T
- Edge and Telecom applications available now
- Contact one of our Integration Partners for configuration assistance
 - ABB, C&C Power, CE+T, LBS Power, Rhombus Energy Solutions, VPS
- Participate in our 300kW+ cabinet development and testing
- Explore the merits of Software Defined Power for Peak Shaving, Storage, behind-the-meter applications
- Call, email anytime with questions, wild ideas, data & demo requests



Thank You!

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Mission Critical Power article:

https://issuu.com/energymagazines/docs/mcp_june_2019_digital_issue/36

Software Defined Power: https://natron.energy/wp-

content/uploads/2019/09/VPS Natron Press-Release 09 23 2019 NatronRev.pdf

EV Fast Charging: https://natron.energy/wp-

content/uploads/2019/09/Natron CEC Press 2019.pdf

